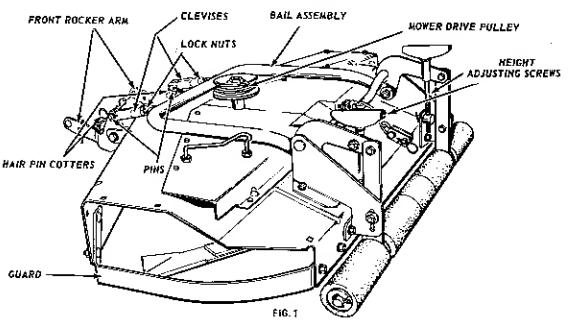
Simplicity

42" Rotary Mower Mfr's. No. **501** and **544** Leaf Mulcher Mfr's. No. 284



Attachment

To attach the 42" Rotary Mower to the Tractor, follow the sequence of steps as outlined below;

- I. Place the mower beside the tractor, and turn the tractor wheels to full left position. Before sliding the mower under the tractor, remove the hair pin cotters and pins connecting the clevises on front end of bail assembly. Allow the rocker arms to drop down. This will now provide sufficient clearance for the mower to slide under the tractor. With the mower under the tractor, replace the clevises on rocker arms and fasten with hair pin cotters and pins.
- Connect the rockers arms to front mountings brackets under the tractor, by using pins and hair pin cotters as shown in figure 2.
- Place the tractor lift lever in its rear position and attach the mower lift lever to the tractor lift arm on right hand side of tractor as shown in figure 3. Use hox capscrew, flatwashers, and hex nut furnished for this purpose.
- Connect the mower lift chain to the lift lever by fastening the lift links in place with a pin and hair cotter as shown in figure 3.
- 5. Place the cross drive bolt in position on the mower drive pulley. Give the belt a 90° twist towards the left hand side of the tractor and mount belt to larger pulley of power take-off as shown in figure 3. When installed in proper manner, the belt should run from the left side of the mower pulley to bottom side of power take-off pulley.

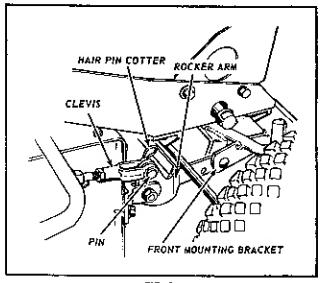
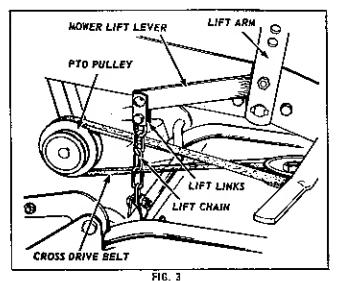


FIG. 2

Adjustments

To check the final adjustment of the mower height, place the tractor with the mower attached, on a smooth flat surface. Rotate the center blade to the front and measure the distance from its front tip to the ground. Then rotate each of the side blades so that their tips can be measured at the front. For best mowing results, the leading tip of the center blade should be about 'A'' higher than the trailing tip of the two side blades. To obtain this adjustment, remove pins from clovises and tocker arms, loosen the hex but in back of each clevis and turn each clevis in or out sufficiently to achieve this setting. In making this adjustment, be sure that both clevises are adjusted equally.

SIMPLICITY MANUFACTURING COMPANY, INC.



116.

Operation

- Set mower to desired height of cut by turning the adjusting screw handles counter-clockwise to lower the cut, and clockwise to raise the cut.
 Turn each adjusting handle an equal number of times to insure level operation.
- Start the tractor engine with the power take-off in the disongaged position, and lower the mower to cutting position by releasing the tractor lift lever.
- Engage the power take-off to set the mover blades in operation; engage the tractor clutch and proceed with moving.
- 4. To transport the mower; disengage the power take-off to stop blades, Raise the mower above the surface by pushing the tractor lift layer to forward locked position.

Belt Tension

The mower spindle drive belt is spring loaded and requires no further adjustment.

NOTE: The cross drive belt and the blade drive belt are a low stretch, high strength, polyester, "W" design belt and are designed and manufactured to provide long and satisfactury service. «Because of the special design of these belts, it is urged that you replace them only with genuine replacement belts ordered from your desier. Consult the parts list for the correct part numbers for these belts when replacement is necessary.

Lubrication

The mower arbor spindles are supported in prolubricated, sealed ball bearing assemblies, which do not require further attention.

CAUTION

MOWER SHALL NOT BE USED WITHOUT EITHER VACUUM COLLECTOR ADAPTER OR THE THE DEFLECTOR ADAPTER IN PLACE.

IMPORTANT

USE ONLY SIMPLICITY REPLACMENT
BELTS & BLADES

Caution

It is the responsibility of the operator to see that the area where the mower will be used is free of all types of foreign material. This includes wire, rope, rags, sticks, bottles, cans, pipe, and rocks, etc. These represent potential dangers to mower, operator, and spectators; as well as having a dulling effect on the mower blades.

Always guard for obstacles when mowing, and, never leave mower running while unattended.

Disengage mower and (ospect for damage immediately after striking a foreign object. Insure that damage has been repaired before using mower.

LEAF MULCHER

To install the leaf multher, remove the mower from the tractor, and follow the sequence of steps as shown below.

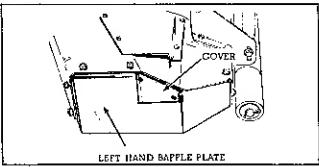
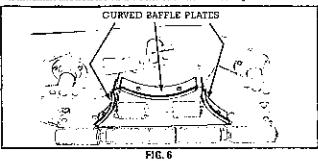


FIG 4

 Remove the guard assembly from the discharge opening of mower housing. Install the Left Hand Baffle Plate as shown in Figure 4. This baffle is held in place by 7 carriage bolts, lockwahers, and hex nuts. Note that the lockwashers and nuts are on the exterior of mower housing.



3. Install the curved mulcher baffles (Left Hand, Right Hand, and Center) as shown in Figure 6. These baffles are each held in place by 2 carriage bolts, lockwashers, and hex nuts. Note that lockwashers, and hex nuts are on the inside of the baffle support.

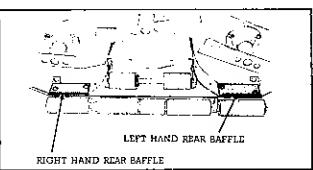


FIG. 5

Ins all the Left Hand and Right Hand Rear Baffle Plates as shown in Figure 5. These baffles are each held in place by 2 carriage bolts, lookwashers, and bex outs. Note that the lockwashers and outs are on the exterior of mower housing.

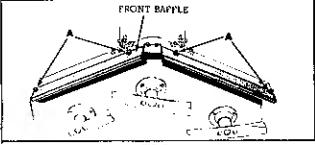
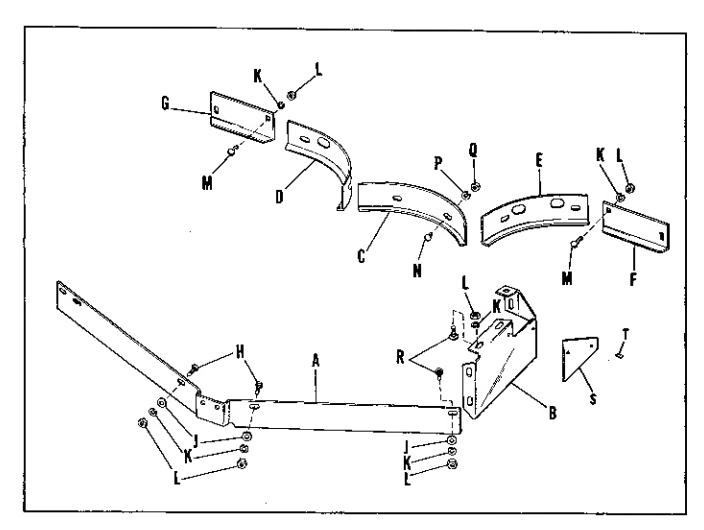


FIG. 7

4. Install the Front Baffle as shown in Figure 7. This baffle is held in place by 6 carriage bolts, lookwashers, and hex nuts. 4 plain, flat washers are furnished for use under the lookwashers at points "A". Note that the hex nuts and lookwashers are on the exterior of the mower housing.

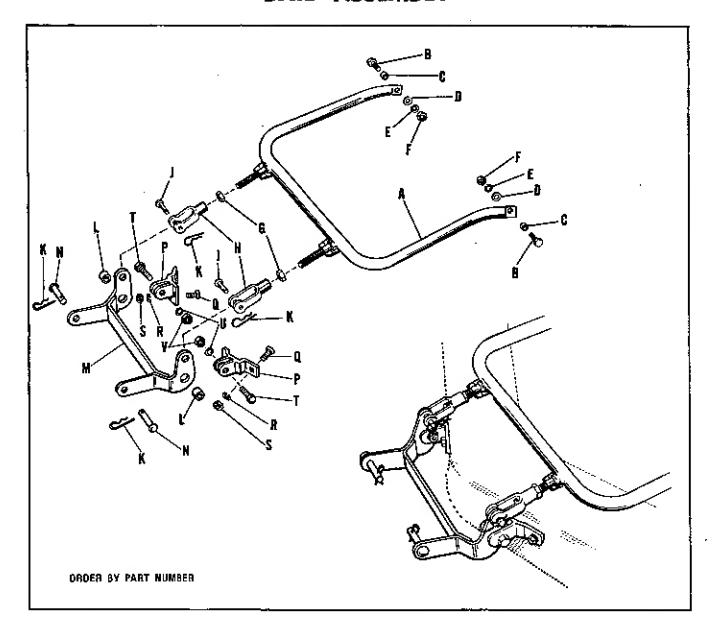
LEAF MULCHER



	_		
Order.	b٧	Part	Number

Ref. Letter	Part Number	Description	
A	108365	Baffle, Mulcher, Front	
В	108363	Boffle Assembly, Mulcher, Left Hand Side	
С	108267	Baffle, Mulcher, Rear Center	
D	108265	Baffle, Mulcher, Right Hand Side	
E	108266	Baffle, Mulcher, Left Hand Side	
F	10B259	Baffle, Left Hand, Rear	
G	108260	Boffle, Right Hand, Rear	
H	703004	Carriage Bolt, $3/8$ "-16 NC $\times 3/4$ " lg., w/ short square neck	
J	719001	Washer, Plain, 3/8" Std.	
ĸ	720002	Washer, Lock, 3/8"	
L	717003	Nut, Hex, Full, 3/8"-16 NC	
M	702002	Carriage Bolt, $3/8$ "-16 NC x 1" lg.	
N	703005	Carriage Bolt, 5/16"-18 NC x 3/4" lg., w/ short square neck	
P	720001	Washer, Lock, 5/16"	
Q	717001	Nut, Hex, Full, 5/16"-18 NC	
R	702003	Carriage Boit, 3/8"-15 NC x 3/4" lg.	
s	108364	Cover	
T	714007	Screw, Rec. Hex. Hd. Self Tapping 1/4-20 NCx 3/8"	

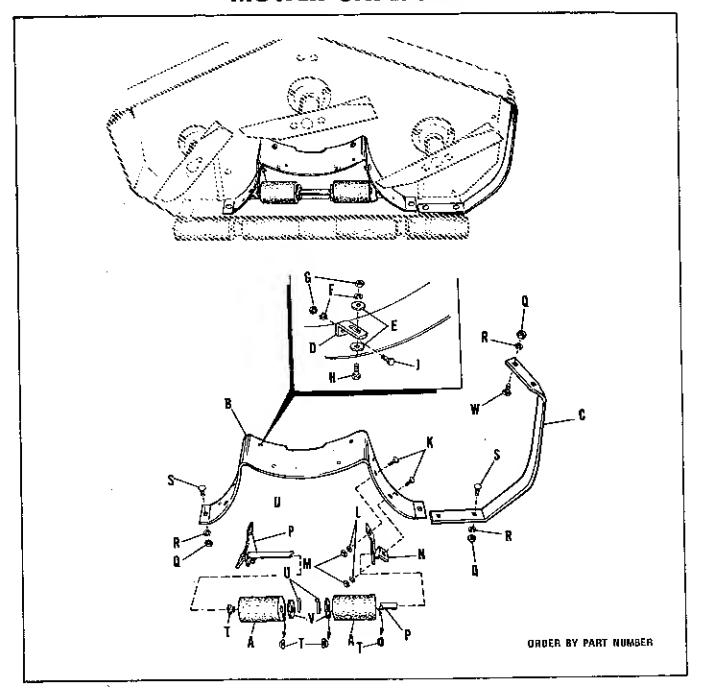
BAIL ASSEMBLY



Ref. Let.	Part No.	Description
A B C D E F G H J K L	108229 705049 105051 719003 720004 717006 717016 154304 154305 8161045 105051	Bail Assembly Capscrew, Hex Hd., ½"-13 NC x 1½" lg. Spacer Washer, Plain, 7/16 Washer, Lock,½" Nut, Hex, Full, ½" — NC Nut, Hex, Jam, ½" — NF Yoka End, Adjusting Yoke Pin Clip, Spring Spacer

Ref. Let.	Part No.	Description
M N P OR STUV	108794 118053 108219 702002 720002 717003 105049 705049 717006	Rocker Arm Pin Bracket Assembly, Front Bolt, Carriage, 3/8" – 16 NC x 1" Washer, Lock, 3/8" Nut, Hex, Full, 3/8" – 16 NC Capscrew, Hex, 1/2" – 13 NC x 1%" Washer, Lock, ½"V Nut, Hex., Full, ½" - 13 NC

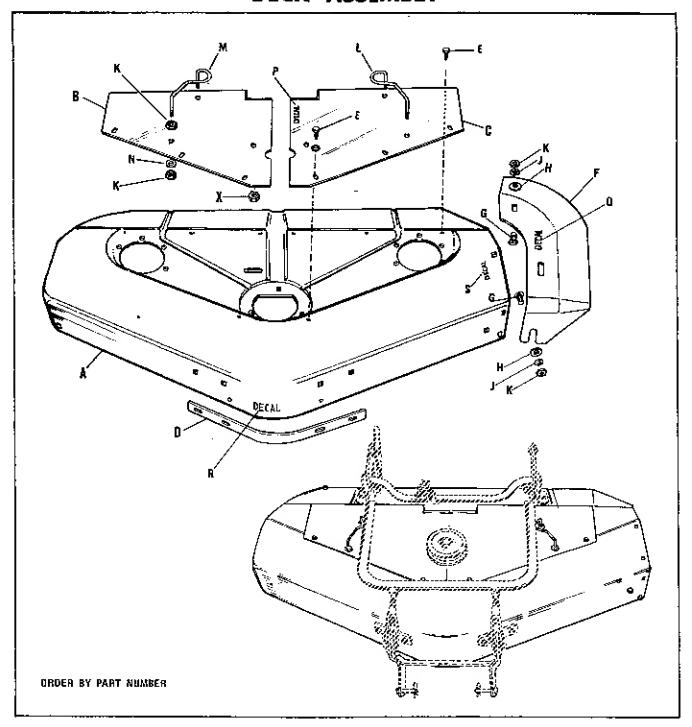
MOWER UNDERSIDE



Ref. Lot.	Part No.	Description
A BCOSECH1 K	108431 108361 108214 108186 719006 720003 717005 715018 714012	Roller W/Bushing Balfle Guard Assembly, Housing Clip Baffle Washer, Plain, 1/4" Washer, Lock, 1/4" Nut, Hex, Full, 1/4" - 20 NC Capscrew, Hex, ¼"-20 x 5/8" lg. Screw, Recessed Hex, Self-Tapping ¼"- 20 NC x 7/8" lg. Bolt, Carriage, 5/16" - 18 NC x ¾" lg.

Ref. Let.	Part No.	Description
LM NP QRSTUVW	720001 717001 108224 108426 717003 720002 702003 108419 722011 116001 702002	Washer, Lock, 5/16" Nut, Hex, Full, 5/16"- 18 NC Bracket, Roller, Lower, L.H. Bracket & Shaft Assembly Nut, Hex, Full, 3/8"-16 NC Washer, Lock, 3/8" Bolt, Carriage, 3/8"-16 NC x %" lg. Bushings Fin, Cotter, 3/16" x 1" lg. Washer Bolt, Carriage, 3/8"-16 NC x 1" lg.

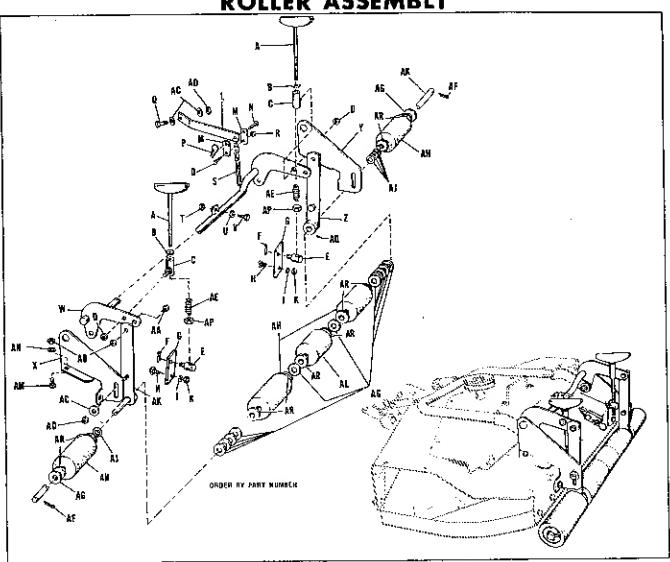
DECK ASSEMBLY



Ref. Let.	Part No.	Description
A B C D B F C H J K L	108354 108420 108421 108366 715067 108525 703004 8161199 720002 717003 157247	Mower Housing Cover, R.H. Cover, L.H. Bar, Reinforcing Screw, Taptite, 1/4-20 x 3/8" lg. Deflector Bolt, 3/8-16 x 3/4 lg. Washer-Special Washer, Lock, 3/8" Hex Nut, Full, 3/8-16 Guard, L.H.

1	Ref. Let.	Part No.	Description
	MnpQRsTU∵∀X*	157246 719001 108102 108103 106719 108507 108770 705017 719002 720001 718041 108828	Guard, R.H. Washer, Plain, 3/8 Decal Decal Decal Belt Guide Assembly Hex Cap Screw, 5/16-18 x ¾ lg. Plain Washer 5/16 Lock Washer, 5/16 Nut Retainer Decal-Safety Stds.

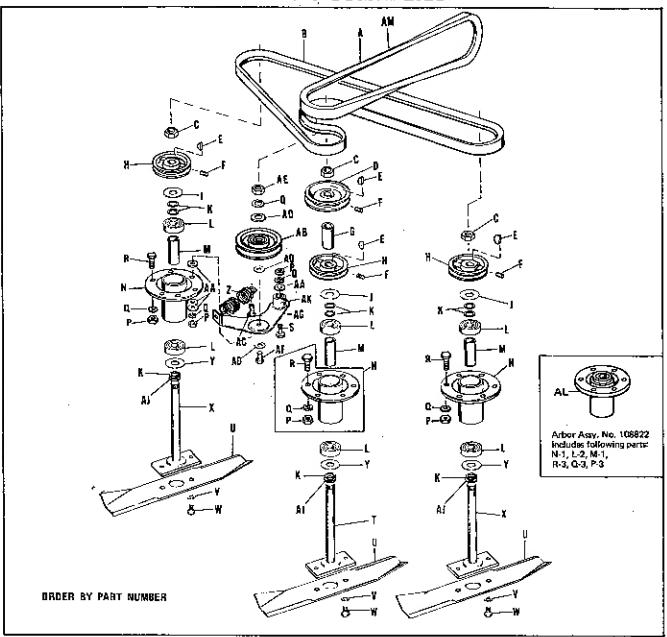
ROLLER ASSEMBLY



Ref. Let.	Part No.	Description
A B C D E F G H J K L M N P Q R S	108415 719001 108241 717510 108172 722001 108242 703004 720002 717003 108198 108199 153058 8161045 705005 717510	Screw Assembly, Adjusting Washer, Plain, 3/8" Socket Assembly, Crank Nut, Hex, Full, Lock, 3/8"-16 NC Pivot Cotter Pin, 3/32" x %" lg. Link, Lift Bolt, Carriage, 3/8"-16 NC x %" lg. Washer, Lock, 5/8" Nut, Hex, Full, 3/8"-16 NC Lever, Mower Lift Link, Mower Lift Pin, Lock Clip, Spring Capscrew, Hex Hd., 3/8"-16 NC x 1" lg. Nut, Hex, Full, Lock, 3/8"-16 NC Chain
U V	717510 719001 705005	Nut, Hex, Full, Lock, 3/8"-16 NC 3/8" Washer Capscrew, Hex Hd., 3/8-16 x 1" lg.

	_	
Ref. Let.	Part No.	Description
W X Y Z AAB ACC ADE AG AH AJ AK AL AM AP AQ	No. 108424 108234 108233 108359 705005 717003 719001 717510 108360 722011 116001 108432 8261055 108358 108431 702003 720002 717013 713505	Arm Assembly, Rocker Bracket, Roller, R.H. Bracket, Roller, L.H. Bar Assembly, Roller Capscrew, Hex Hd., 3/8"-16 NC x 1" lg. Nut, Hex, Full, 3/8"-16 NC Washer, Plain, 3/8" Nut, Hex, Full, Lock, 3/8"-16 NC Spring, Adj. Screw Pin, Cotter, 3/16" x 1" lg. Washer Roller W/Bushing Washer Shaft & Support Arm. Roller W/Bushing Bolt, Carriage, 3/8"-16 NC x ¼" lg. Washer, Lock, 3/8" Nut, Hex, Full Set Screw
AR	108419	Bushings
1		

ARBOR ASSEMBLIES



Ref.	Part	Description
_Let	No.	Description
A	108099	Belt "V" for No. 501 Mower
8	108209	Belt,"V" (Mower Spindle Drive)
С	717517	Hex, Jam Lock Nut, ¾"-16
Þ	108207	Cross drive Pulley
E.	725006	Key, Woodruff, 61
F	713504	Set Screw, 5/16"-18 x 3/8"
G	108740	Spacer
H	108245	Pulley
J	108139	Flinger
K	108181	Washer
L	108202	Bearing
M	108201	Spacer
N .	103097	Arbor Tube Assembly
P	717003	Full Hex, Nut, 3/8"-16
Q	720002	Lock Washer, 3/8"
R	705004 ·	Hex Cap Screw,3/8" 16 x 3/4" Ig.
_ \$	705010	Hex, Cap Screw 3/8"-16 x 1-1/4"lg.

Ref. Let.	Part No.	Description
T	108252	Arbor Drive Assembly
Ġ	108298	Knife Blade
v	720002	Lock Washer, 3/8"
W	715024	Hax. Hd. Capscrew, 3/8" 16 x 5/8"
X	108250	Arbor Assembly
Y	108257	Washer
Z	154369	Spring
AA	719002	Plain Washer, 5/16"
AB	108386	Idler Pulley
AC	15 6131	Stud
AD	719002	Plain Washer, 5/16"
ÆΕ	717003	Full Lock Hex. Nut, 3/8"-16
AF	108418	Screw
AG	108416	Idler Lever Assembly
AH	725502	Key H. Pro. //706
AJ	108472	Washer
AK.	8171073	Races
AL	108822	Arbor Assembly with Bearings
		and Hardware
AM	108248	Belt for NO. 544 Mower